

Total Coat & Tekton Waterborne Coatings(TC/HD,TC/UC,TC/RPC,TK64,TK68)

Instruction:

All metals surfaces either bare, painted, or primed should be free of dirt, dust, rust, grease, release agents, and/or transfer oils etc.

To properly prep **always**, even when substrate looks and feels clean, follow the following steps:

1. Mist entire substrate with citrus based degreaser.
2. Let cleaner soak in for 10 min and scrub with clean brush.
3. Rinse properly to remove contaminants and cleaner residue.
4. Dry substrate with clean microfiber towel.
5. For Hot/cold rolled steel proceed to # 9.
6. For Aluminum and Galvanized: sand substrate with coarse sand paper.
7. Wipe surface with clean isopropyl alcohol.
8. Let the alcohol flash off for 10 min.
9. Apply first layer of coating, either by roller or spray gun.
Apply the 2nd coat any time after the first one has dried to the touch.
Pay attention not to contaminate the coating between applications.